## **Inspection Instrument VPOS**

measured value display	radial measuring points	go gauging	axial measuring planes	inspection process
₽88	<b>→• •</b> ←	<b>X</b>	工	4

The VPOS instrument was designed to measure the dimension over/between balls on large workpieces and splined shafts.

Great importance was given to functionality, optical characteristic and easy handling to ensure that, besides precision and accuracy, a comprehensive objective was achieved. The positioning of the stilts is performed pneumatically, and the feed mechanically dampened. To increase safety, the device can be operated in two-hand mode. The measuring force can be adjusted to the workpiece weight quickly and easily via the lever.

The VPOS is easy to operate and a stable table-top instrument to be used on the shop floor.



Lever to infinitely adjust the measuring force



Technical specifications			
External gears	Dimension over balls: 75-260 mm		
Max. shaft diameter	up to ø60 mm (in standard version)		
Max. shaft shoulder length	up to 108 mm (extendable)		
Measuring force	infinitely adjustable up to 15 N		
Dimension (without stilts)	340x210x118 mm		
Weight approx.	25 kg		







